



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2478

Job Sheet 178745



Part No: D2478

Job Qty: 4 ea

Part Name: Heli-Access Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP B 99.03.12 Updated from hand written IPP DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/13/18	6/13/18	0.00	0.00	Start Up Large Fab-1		DYC 18/06/13
110	Large Fab	4 pcs	6/13/18	6/13/18	0.00	2.48	Large Fab 8		DYC 18/06/13
120	QC	4 pcs	6/13/18	6/13/18	0.00	0.00	QC5		CZ
130	Packaging	4 pcs	6/13/18	6/13/18	0.00	0.00	Packaging3		CZ
140	QC21-SA	4 Ea	6/13/18	6/13/18	0.00	0.00	QC21		21 18/06/13

Part Op 110 - 1- CUT TUBE AT 31.00" 2- MARK TUBE AT 7.95", 15.5", 23.05" (7.95" TO 23.05" SHOULD GIVE YOU 15.1" IN DESCRIPTIONS: BETWEEN) THESE LINE WILL BECOME YOUR BEND LINES AND 15.5" IS YOUR CENTER LINE. 3- BEND USING RIGID BENDER 3.75" RAD. AND TRIM TO SIZE USING DT2478
130 - LOCATION WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	12 ft (3 ea)	90-Start up Operation	5072326 (3) 5078582 (1)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	12	89	0

Part Specifications

Specifications could not be found.



Container No: S080574



Part: D2478

Job No: 178745

Serial No/Batch: S080574

Revision:

Inspector:

Exp Date:

Instructions:

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Plex 6/7/18 9:54 AM dart.lajeunesse.marie

Date: 06/13/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					